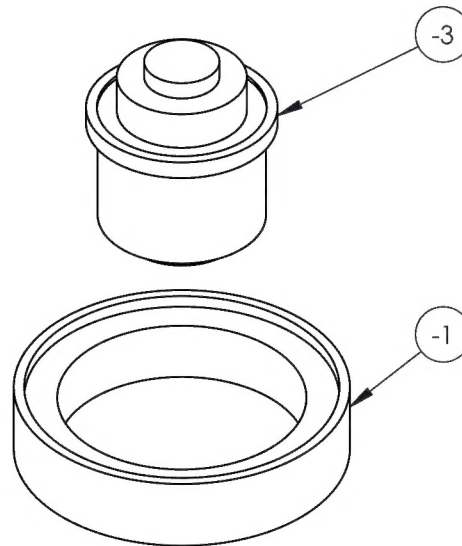


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1	15-0012	-1 CH'D OD WAS Ø3.50 IS (Ø3.50), CORRECTED FINISH SPEC WAS MIL-A-8625F, TYPE II, CLASS II IS MIL-A-8625F, TYPE II, CLASS I. -3 CORRECTED FINISH SPEC WAS MIL-A-8625F, TYPE II, CLASS II IS MIL-A8625F, TYPE II, CLASS I.	1/15/2015	RJC	JAG



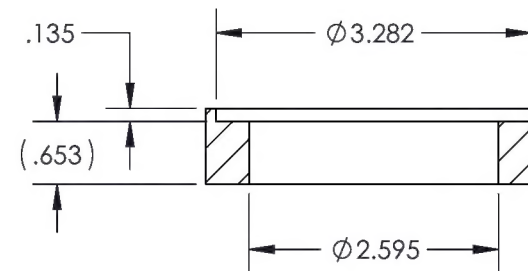
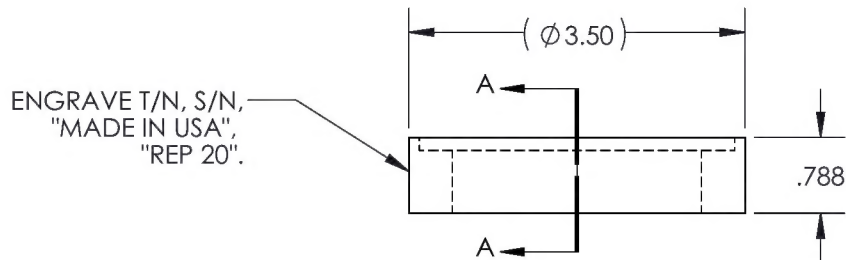
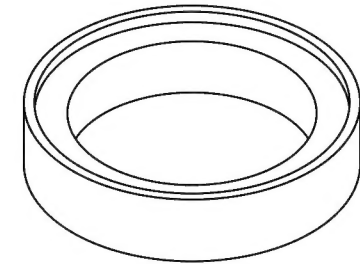
NOTE:  
REF. EUROCOPTER T/N: 332A93-3208-00.

<b>DART</b> AEROSPACE	
TITLE EXTRACTION/HAFTING SEALING RING MG	
DWG NO. RBE332A93-3208-00	REV 1
MAT'L	DRAWN BY: MARPET
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005	HEAT
.XX ± .01	TREAT
.X ± .1	FINISH
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	SPEC
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL AS332
SCALE 1:1	DATE 5/20/2013
SHEET 1 OF 3	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	RING	6061		2
			-3	1	BODY	6061		3

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1	15-0012	-1 CH'D OD WAS Ø3.50 IS (Ø3.50), CORRECTED FINISH SPEC WAS MIL-A-8625F, TYPE II, CLASS II IS MIL-A-8625F, TYPE II, CLASS I.	1/15/2015	RJC	JAG



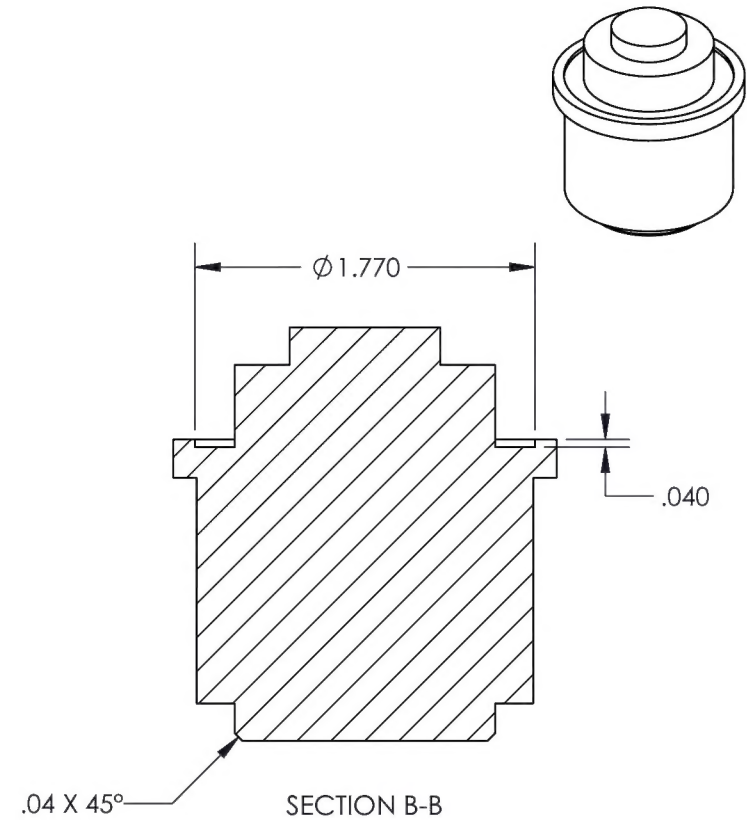
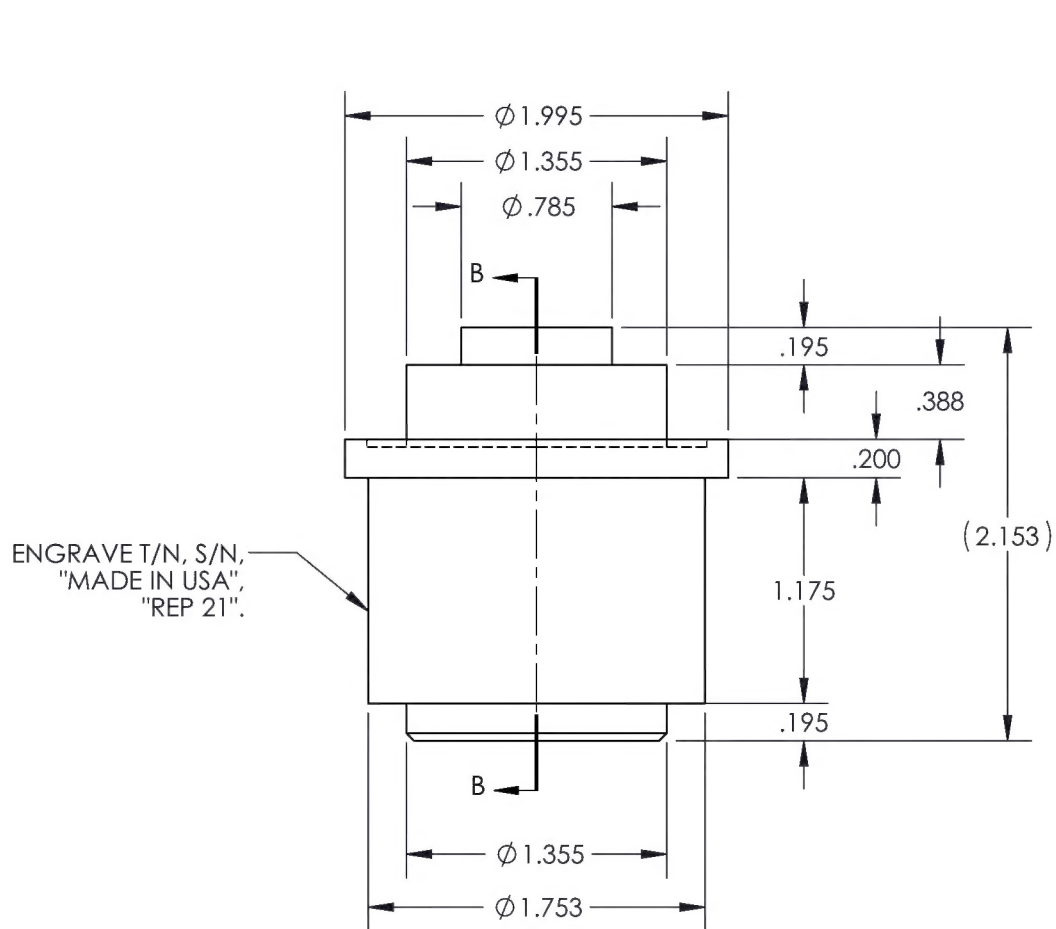
SECTION A-A

(-1)  
RING

<b>DART AEROSPACE</b>	
TITLE EXTRACTION/HAFTING SEALING RING MG	
DWG NO. RBE332A93-3208-00-1	REV <b>1</b>
MAT'L 6061	DRAWN BY: MARPET
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005 FRACTIONS ± 1/8	HEAT TREAT
.XX ± .01 ANGLES ± 5°	FINISH CLEAR ANODIZE
.X ± .1	SPEC MIL-A-8625F, TYPE II, CLASS I
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	AS332
SCALE 1:2	DATE 5/20/2013
SHEET 2 OF 3	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1	15-0012	-3 CORRECTED FINISH SPEC WAS MIL-A-8625F, TYPE II, CLASS II IS MIL-A8625F, TYPE II, CLASS I.	1/15/2015	RJC	JAG



(3)  
BODY

<b>DART</b> AEROSPACE	
TITLE EXTRACTION/HAFTING SEALING RING MG	
DWG NO. RBE332A93-3208-00-3	REV 1
MAT'L 6061	DRAWN BY: MARPET
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005 .XX ± .01 .X ± .1	HEAT TREAT FINISH CLEAR ANODIZE
FRACTIONS ± 1/8 ANGLES ± 5°	SPEC MIL-A-8625F, TYPE II, CLASS I
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	AS332
SCALE 1:1	DATE 5/20/2013
SHEET 3 OF 3	